
KIT PART NUMBER 6237191
INSTRUCTIONS FOR INSTALLING A WHIPPER RING
AND REPLACING THE SHAFT SEAL

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.

This kit contains the following :

PART NUMBER	DESCRIPTION	QUANTITY
6237110	V RING - SHAFT SEAL	1
6237119	SCREW - M3XL.5 - 6GX6MM - SPH	2
6237190	INSTRUCTIONS - KIT 6237191	1
6237192	SPACER - WHIPPER	1
6237193	HOUSING - WHIPPER	1
6237194	IMPELLER - WHIPPER	1
6337085	COVER - WHIPPER	1

This kit is used to modify whipper motors in the following machine models: 623, 624, 625, 626, 627, 640, and 641.

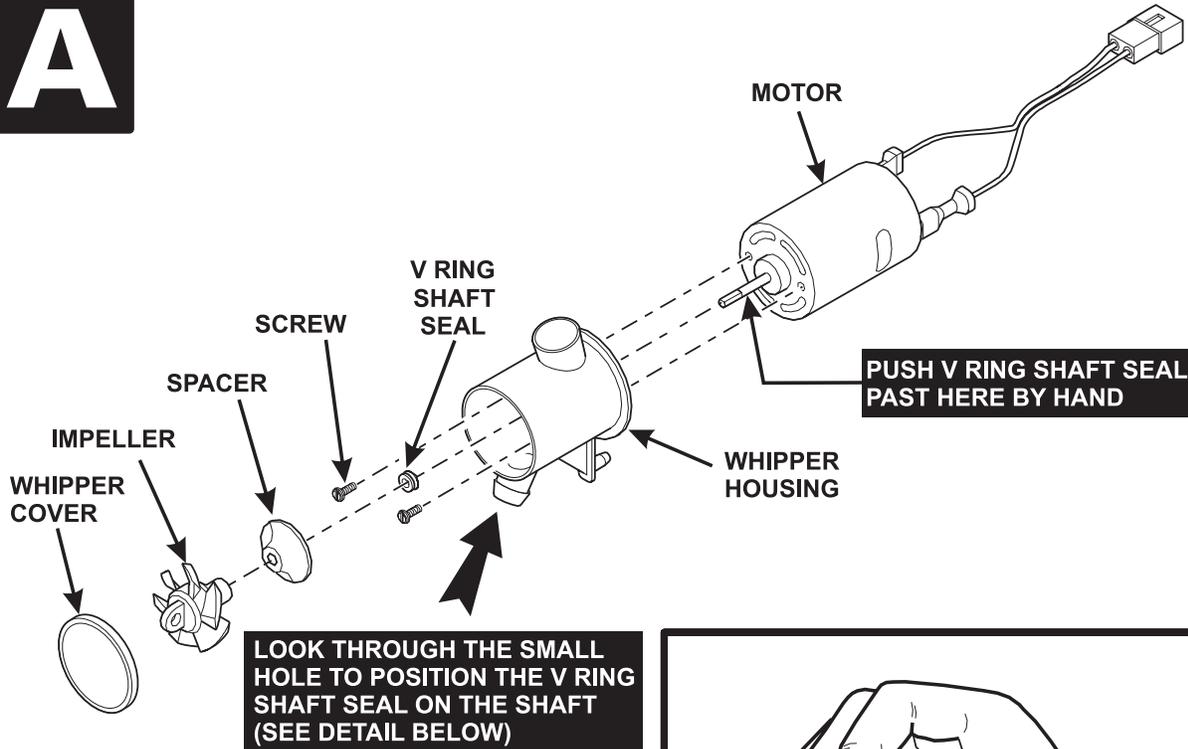
DISASSEMBLY (Refer to figure on next page):

1. Remove the whipper and whipper housing assembly from the merchandiser.
2. Remove the whipper cover.
3. Remove and discard the impeller.
4. Remove two screws securing the housing to the motor.
5. Separate the motor from the housing by pulling them apart.
6. Remove and discard the old shaft seal. Discard the old housing.

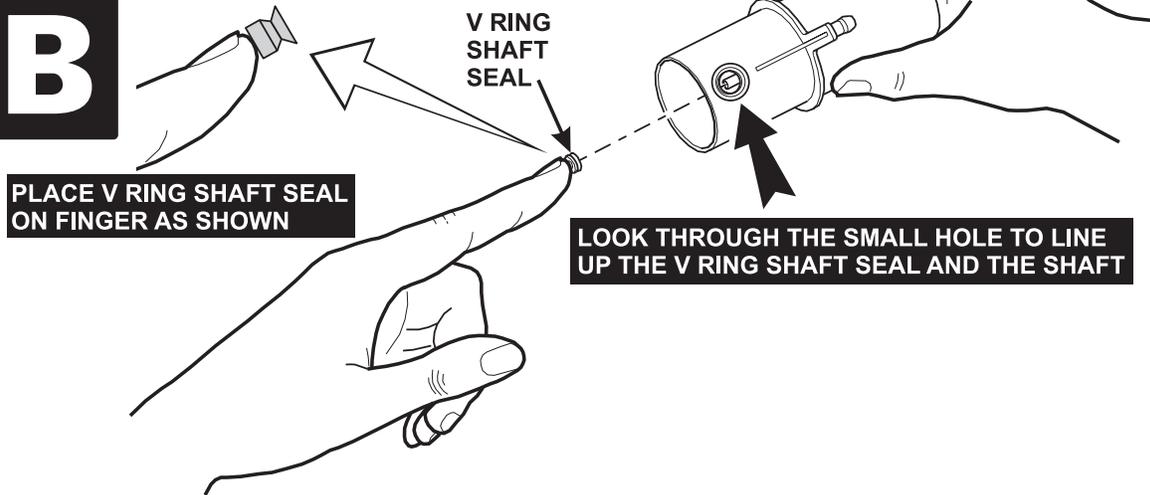
ASSEMBLY (Refer to figure on next page):

1. Install the new whipper housing (4) and secure it using two screws (2).
2. Position the V ring (1) over the motor shaft (note instructions in Figure 1). Push it past the flat surface of the motor shaft with your finger.
3. Install new spacer (3). By pressing it into place you will also press the V ring into its final position. Make sure the spacer contacts the surface in the whipper housing.
4. Install the new impeller (5) (figure 1C).
5. Replace the whipper cover.

A



B



C

